

PACKAGING MATERIAL SPECIFICATION

Effective Date	12/08/2026			
Customer				
Corruseal Reference	PRB258532			
Customer Reference	PUN 90 24H FOHE BH PP BLK K DC			
Style	Die Cut			
TECHNICAL INFORMATION				
Food Grade Material	Yes			
Material type	Outer Liner	Kraft		
	Flute 1	Semi T Flutting		
	Middle liner	Semi Chem Flutting		
	Flute 2	Semi B Flutting		
	Inner Liner	Kraft		
Grammage (g)	Outer Liner	160		
	Flute 1	112		
	Middle liner	112		
	Flute 2	130		
	Inner Liner	160		
Flute Type	TB			
		Target	Tolerance	
Final Product Weight (g)		0,4253	+/- 5%	
GSM		754	+/- 5%	
Dimensions (mm)	Layflat	Length	984	+/- 2
		Width	574	+/- 2
	Internal	Length	575	+/- 2
		Width	380	+/- 2
		Height	90	+/- 2
Joint Type	None			
PRINT INFORMATION				
Printed	Yes			
Print Type	Flexographic			
Ink Type	Water base			
Number of Colours	1 Colour			
SUSTAINABILITY INFORMATION				
FSC Material	Yes			
FSC Number	C128509			
Material Qualification	Recyclable	Yes		
	Biodegradable	Yes		
	Compostable	Yes		
	Recycled Percentage	24%		
Shelf Life	Product must be used within 1 year of date of manufacture. Structural & micro testing may be required after lengthy periods of storage. Refer to storage conditions below.			
Storage conditions	Goods must be stored in an enclosed warehouse away from direct sunlight, moisture and contaminants. Exposure to high humidity or cyclical temperature changes may affect performance negatively.			
SUPPLIER INFORMATION				
Supplier	CORRUSEAL			
Supplier Representative	Name	Nosiphiwo Tshazi		
	Designation	Corruseal Western Cape		
	Contact Number	087 310 2962		